

RCM	X-Ray Accessories
RAY-CHECK MFG. INC.	
Radiographic Prices	
Effective 03/01/08	PRICE
MINIMUM ORDER	\$65.00
LEAD FIGURES – MINIMUM ORDER	\$35.00
ALUMINUM, STEEL, STAINLESS STEEL	
IQI's	
CODES: ASME, ASTM, API, AWS SIZE	
#5 THRU #20	\$7.88
#25 THRU #50	\$9.75
#52 THRU #100	\$25.38
#110 THRU #160	\$33.88
#170 THRU #400	\$101.50
CODES: NAVSEA/271, ASTM-E-1742 SIZE	
06 THRU 1.0	\$7.88
1.1 THRU 2.5	\$9.75
2.6 THRU 5.0	\$25.38
5.2 THRU 8.0	\$33.88
8.2 THRU 20.0	\$101.50
ALUMINUM-BRONZE, BRASS, COPPER; CUPRO-NICKEL, INCONEL, MAGNESIUM AZ 31B, MONEL, NICKEL, PHOSPHOR-BRONZE	
CODES: ASME, ASTM, API, AWS SIZE	
#5 THRU #20	\$10.25
#25 THRU #50	\$12.00
#52 THRU #100	\$40.38
#110 THRU #160	\$55.50
#170 THRU #400	\$126.88
CODES: NAVSEA/271, ASTM-E-1742 SIZE	
.06 THRU 1.0	\$10.25
1.1 THRU 2.5	\$12.00
2.6 THRU 5.0	\$40.38
5.2 THRU 8.0	\$55.50
8.2 THRU 20.0	\$126.88
SERIALIZE RADIOGRAPHICS	\$0.50
SERIALIZE AND CALIBRATE IQI'S	\$5.25
ENCAPSULATE IQI'S	\$2.63
MOUNT IQI'S	\$1.38
SERIALIZE AND CALIBRATE MOUNTING BLOCKS	\$1.88
IQI CASE	\$66.25
IQI SETS	
SET "A" - ASTM-E-1742	
COMPLETE 25 PIECE SET WITH CASE IN THE FOLLOWING SIZES:	
.25, .31, .37, .43, .50, .56, .62, .68, .75, .81, .87, .93, 1.0, 1.1, 1.2, 1.3, 1.5, 1.6, 1.7, 1.8, 2.0, 2.1, 2.2, 2.3, 2.5	
SET "A" - NAVSEA/271	
COMPLETE 28 PIECE SET WITH CASE IN THE FOLLOWING SIZES:	
.25, .30, .35, .40, .45, .50, .55, .60, .65, .70, .75, .80, .85, .90, .95, 1.0, 1.1, 1.2, 1.3, 1.5, 1.6, 1.7, 1.8, 2.0, 2.1, 2.2, 2.3, 2.5	
SET "B" - ASTM-E-1742, NAVSEA/271	
COMPLETE 11 PIECE SET WITH CASE IN THE FOLLOWING SIZES:	
2.7, 3.0, 3.2, 3.5, 3.7, 4.0, 4.5, 5.0, 6.0, 7.0, 8.0	
SET "A" - ASME-SE-1025, ASTM-E-1025, API, AWS, AWWA	
COMPLETE 25 PIECE SET WITH CASE IN THE FOLLOWING SIZES:	
#5, #6, (#7 OR #8), #9, #10, #11, #12, #13, #15, #16, #17, #18, #20, #22, #25, #27, #30, #32, #35, #37, #40, #42, #45, #47, #50	
SET "B" - ASME-SE-1025, ASTM-E-1025	
COMPLETE 11 PIECE SET WITH CASE IN THE FOLLOWING SIZES:	
#55, #60, #65, #70, #75, #80, #90, #100, #120, #140, #160	
ALUMINUM, STEEL, STAINLESS STEEL	
SET "A"	\$285.63
SET "B"	\$370.88
ALUMINUM-BRONZE, BRASS, COPPER; CUPRO-NICKEL, INCONEL, MAGNESIUM, MONEL, NICKEL, PHOSPHOR-BRONZE	
SET "A"	\$343.50
SET "B"	\$555.75
TITANIUM	
SET "A"	\$913.13
SET "B"	\$1,074.13
ZIRCONIUM	
SET "A" PRICES ON REQUEST	
SET "B" PRICES ON REQUEST	

AIR FORCE MASTER SET ASTM-E-1742

EACH SET W/CASE IN STEEL, STAINLESS, ALUMINUM, MAGNESIUM, TITANIUM

.12, .25, .37, .50, .62, .75, .87, 1.0, 1.2, 1.5, 1.7, 2.0, 2.2, 2.5, 2.7, 3.0

1 SET COPPER

.12, .25, .37, .50, .62, .75, .87, 1.0

CASES INCLUDED IN TOTAL PRICE:

\$1,671.88

IQI'S ALL SPECIFICATIONS

SIZE

HAYNES 25, HAYNES 188 (COBALT) .06 THRU 2.5

\$33.88

#5 THRU #50

OVER 2.5 OR #50

\$87.63

HASTELLOY (B,C,X) - RENE '41 - WASPALOY - INCONEL 625 & 718

.06 THRU 2.5

\$33.88

#5 THRU #50

OVER 2.5 OR #50

\$87.63

ZIRCONIUM .06 THRU 2.5

\$33.88

#5 THRU #50

OVER 2.5 OR #50

\$87.63

TITANIUM 6/4 .06 THRU 2.5

\$33.88

#5 THRU #50

OVER 2.5 OR #50

\$91.63

WIRE IQI'S

ALUMINUM, COPPER, STEEL (NO MAGNESIUM AVAILABLE)

SIZE

CODE: EN-462-1 (Formerly DIN) 1/7

\$18.38

6/12, 10/16, 13/19

\$14.50

TITANIUM 6/4 6/12, 10/16, 13/19

\$41.75

STAINLESS STEEL, ALUMINUM, COPPER

CODE: ASTM-E-747

	1 TO 2" WIRE	3" WIRE	4" WIRE
SET "A"	\$12.75		
SET "B"	\$12.75		
SET "C"	\$16.75	\$21.38	\$24.50
SET "D"	\$34.88		\$50.13

TITANIUM

1 TO 2" WIRE

SET "A"

\$43.63

SET "B"

\$43.63

INCONEL

1 TO 2" WIRE

SET "A"

\$17.50

SET "B"

\$17.50

STEP WEDGES

	4 STEP	8 STEP	16 STEP
STEEL	\$182.13	\$211.50	\$294.25
STAINLESS STEEL	\$248.25	\$312.63	\$413.88
ALUMINUM	\$182.13	\$211.50	\$272.13
MAGNESIUM	\$220.75	\$275.88	\$312.63
CUPRO-NICKEL	\$303.50	\$456.13	\$533.38
BRASS	\$169.25	\$193.13	\$272.13
MONEL	\$364.25	\$547.25	\$640.00

OTHER MATERIALS

PRICES ON REQUEST

STEP WEDGE CASE

\$51.56

STEP WEDGE BLOCKS

	FOR 8 STEP (6" LONG)	FOR 16 STEP (8" LONG)
STEEL	\$138.00	\$196.88
ALUMINUM	\$138.00	\$174.63
BRASS	\$128.75	\$196.88
STAINLESS STEEL	\$211.50	\$248.25
MAGNESIUM	\$172.88	\$211.50
CUPRO-NICKEL	\$365.38	\$490.25
MONEL	\$438.38	\$588.25

CONTRAST SENSITIVITY GAGES

CODE: ASTM-E-1647

ALUMINUM, STEEL

\$473.38

STAINLESS, MAGNESIUM

\$631.13

TITANIUM, INCONEL

\$631.13

COPPER

\$578.50

Radiographic Prices

Effective 03/01/08

MOUNTING BLOCKS: (SIZE 1" X 2 1/4")				
	.06 - .50"	.51 - 1.0"	1.1-1.5"	1.6-2.5"
STEEL	\$16.00	\$19.25	\$27.75	\$40.63
ALUMINIUM	\$16.00	\$19.25	\$28.75	\$50.13
MAGNESIUM	\$19.25	\$22.50	\$32.75	\$48.13
STAINLESS STEEL	\$25.63	\$35.75	\$51.25	\$69.63
COPPER, BRASS	\$25.63	\$35.75	\$51.25	\$69.63
INCONEL, CUPRO-NICKEL	\$44.75	\$62.63	\$89.63	\$121.88
NICKEL	\$57.75	\$80.75	\$115.50	\$157.13
TITANIUM 6/4	\$64.25	\$89.63	\$128.25	\$174.38
MONEL, HASTELLOY & HAYNES 25 PRICES ON REQUEST				
SHIMS: (SIZE 3/4" X 2")				
	.015- .05"	.06-.25"	.31- .50"	.56-1.0"
STEEL	\$7.50	\$9.63	\$12.00	\$14.88
ALUMINIUM	\$7.50	\$9.63	\$12.00	\$14.88
MAGNESIUM	\$8.50	\$11.75	\$15.00	\$19.25
STAINLESS STEEL	\$10.75	\$16.00	\$17.38	\$26.63
COPPER, BRASS	\$10.75	\$16.00	\$17.38	\$26.63
INCONEL, CUPRO-NICKEL	\$18.75	\$28.13	\$30.50	\$46.63
NICKEL	\$24.25	\$36.25	\$39.38	\$60.25
TITANIUM 6/4	\$26.88	\$40.25	\$43.63	\$66.88
MONEL, HASTELLOY & HAYNES 25 PRICES ON REQUEST				
NAVSHIP SLOTTED SHIMS:				
STEEL	\$56.63			
STAINLESS STEEL	\$64.75			
TITANIUM	\$69.00			
API-1104 COMPARATOR SHIMS:				
STEEL	\$72.75			
STAINLESS STEEL	\$48.38			
TITANIUM	\$101.25			
LEAD FIGURES			UNMOUNTED	MOUNTED
FLAT FACE				
1/8"			\$0.23	\$0.46
1/4", 3/8"			\$0.13	\$0.35
3/16", 1/2", 5/8"			\$0.14	\$0.36
DEEP BLOCK				
1/4", 3/8"			\$0.14	\$0.41
1/2"			\$0.15	\$0.44
3/4"			\$0.35	\$0.59
1"			\$0.60	\$0.84
INDUSTRIAL				
1/2"			\$0.55	\$0.94
3/4"			\$0.78	\$0.95
1"			\$1.16	\$1.39
ARROWS				
1/4"			\$0.24	\$0.54
1/2"			\$0.25	\$0.59
5/8"			\$0.26	\$0.64
1"			\$0.31	\$0.68
1 1/4"			\$0.55	\$0.84
1 1/2"			\$0.68	\$0.93
DECIMALS				
			\$0.10	
36 COMPARTMENT LEAD FIGURE CASE.(plastic).....			\$33.75	
Radiographic Prices				
Effective 03/01/08				

PRATT & WHITNEY IQI'S			
CODE	MATERIAL	SIZES	PRICE
TAM 108533	AMS 5640 303 STAINLESS STEEL OR EQUIV.	DETAILS #1 THRU #6	\$27.38
TAM 108533	SAME AS ABOVE 303 STAINLESS STEEL OR EQUIV.	DETAILS #7 THRU #12	\$31.75
TAM 142401	AMS 5759 COBALT (CO) BASE #9, #10 STELLITE 25	DETAILS #1 THRU #4	\$42.75
TAM 142401	SAME AS ABOVE COBALT (CO) BASE	DETAILS #5 THRU #8 #11, #12	\$47.13
TAM 142937	AMS 5754 NICKEL (NI) BASE HASTELLOY X	DETAILS #1 THRU #4 #9, #10	\$42.75
TAM 142937	SAME AS ABOVE NICKEL (NI) BASE HASTELLOY X	DETAILS #5 THRU #8 #11, #12	\$47.13
TAM 140607	AMS 4928 6/4 TITANIUM	DETAILS #1 THRU #6 #7 THRU #12	\$42.75 \$47.13
ASTM-E-1742	STAINLESS STEEL	.25 THRU 2.5	\$15.38
ASTM-E-1742	HASTELLOY X	.25 THRU 2.5	\$37.50
ASTM-E-1742	STELLITE 25 (CO)	.25 THRU 2.5	\$37.50
ASTM-E-1742	TITANIUM 6/4	.25 THRU 2.5	\$37.50
ASTM-E-1742	2024 ALUMINIUM	.25 THRU 2.5	\$15.38
ASTM-E-1742	ZK60 MAGNESIUM	.25 THRU 2.5	\$18.00
ASTM-E-1742	WASPALLOY (AMS 5706)	.05 THRU .20	\$42.75
ASTM-E-1742	NICKEL (NI) BASE .25 THRU 2.5 30.00 INCONEL 600	.25 THRU 2.5	\$16.75

PRATT & WHITNEY 7-STEP WEDGES

TAM 142396	AMS 5640 303 STAINLESS STEEL	.05 THRU .25	\$264.13
TAM142398	AMS 5706 NICKEL (NI) BASE, WASPALLOY	.05 THRU .25	\$781.75
TAM 142399	AMS 5759 COBALT (CO) BASE	.05 THRU .25	\$781.75
TAM 142939	AMS 5754 NICKEL (NI) BASE, HASTELLOY X	.05 THRU .25	\$586.25
TAM 142395	AMS 492 6AL/4V TITANIUM INCONEL 600 .05 THRU .25 431.80	.05 THRU .25	\$538.38
TAM 183439	ALUMINIUM	.05 THRU .25	\$293.50
TAM 97737	AMS 5640 303 STAINLESS STEEL	TO .50 .56 - 1.0 1.1 - 1.5 1.6 - 2.5	\$30.00 \$40.13 \$55.63 \$74.00
TAM 97734	AMS 4120 2024 ALUMINIUM	TO .50 .56 - 1.0 1.1 - 1.5 26.50 1.6 - 2.5 39.30	\$20.38 \$23.63
TAM 97735	AMS 4352 ZK 60 MAGNESIUM	TO .50 .56 - 1.0 1.1 - 1.5 1.6 - 2.5	\$23.63 \$26.88 \$37.13 \$52.50
TAM 97736	AMS 4928 TITANIUM 6/4	TO .50 .56 - 1.0 1.1 - 1.5 1.6 - 2.5	\$68.63 \$94.00 \$132.63 \$178.75

PRICES ON REQUEST FOR THE FOLLOWING:

TAM 142402	AMS 575	COBALT (CO) BASE;	STELLITE 25
TAM 101018	AMS 5754 NICKEL (NI) BASE;	HASTELLOY X	
TAM 101017	AMS 5706 NICKEL (NI) BASE;	WASPALLOY	
TAM 101247	STELLITE 31 - THIS MATERIAL IS A . CASTING ALLOY WE ARE UNABLE TO SUPPLY		